



810 SILAGE PRO BUNK FACER

OPERATOR'S MANUAL INSTALLATION INSTRUCTIONS AND PARTS

**ROTO-MIX
P.O. Box 1724
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Dodge City, Kansas 67801
(620) 225-1142**



Limited Warranty Statement

ROTO-MIX LLC warrants to the original purchaser all products manufactured by it to be free from defects in material and workmanship under normal use and service.

ROTO-MIX's obligation under this warranty is limited to repairing or replacing, as the company may elect, free of charge and without charge for installation, at the place of business of a dealer or distributor authorized to handle the equipment covered by this warranty or at a ROTO-MIX facility, any parts that prove, in the company's judgment, to be defective in material or workmanship within one (1) year after delivery to the original purchaser, and still owned by the original purchaser. This warranty shall in no way make ROTO-MIX liable to anyone for personal injuries or damages, loss of time, or expense of any kind either direct or indirect resulting from part failure or defect. This warranty is subject to acts of God, fire and existing conditions of supply and demand, or production, or ability or inability to deliver, or for any other valid reason beyond the reasonable control of ROTO-MIX, to obtain materials, manufactured replacement parts, or make delivery thereof. No distributor, dealer, agent, or ROTO-MIX employee (other than the CEO or President in writing) is authorized to extend any other or further express or implied warranty or incur any additional obligation on ROTO-MIX's behalf in connection with the sale of this product.

If ROTO-MIX, or its duly authorized representative, shall find that such returned part or parts are defective and such defects, or defect, are included in and covered by said warranty, then such defective part or parts shall promptly be replaced without charge to the purchaser, F.O.B. the ROTO-MIX plant.

Product Registration - It is a condition of this warranty that the original purchaser must fill out the warranty card furnished by ROTO-MIX and that it be returned to ROTO-MIX within 10 days of purchase and be recorded in ROTO-MIX's owner file for this warranty to be valid. In the event an owner's card is not on file at the ROTO-MIX office, the warranty period will extend only from date equipment was picked up or shipped from the ROTO-MIX plant.

Maintenance - It is the customer's responsibility to maintain their equipment in accordance with the instructions provided in the Operator's Manual. ROTO-MIX recommends that you keep records and receipts; you may be asked to prove that maintenance instructions have been followed.

Operation - It is the customer's responsibility to operate the equipment only for the purpose for which it was designed and in accordance with all safety and operational recommendations contained in the Operators Manual. If a defect in materials or workmanship occurs, it is the customer's responsibility to cease operating the equipment until authorized repairs are made. **Damage, which occurs from continued operation, may not be covered by this warranty.**

What this Warranty Covers

This warranty covers failures caused by defects in materials or workmanship only.

This Warranty does not cover failures caused by:

- Improper operation
- Natural calamities
- Unauthorized modifications
- Unauthorized repairs
- Use of Non ROTO-MIX parts
- Neglected maintenance
- The use of PTO Shaft Adaptors
- Usage contrary to the intended purpose of the product

This Warranty does not cover replacement of Wear or Maintenance Items including, but not limited to.

- Lubricants
- Filters
- Hoses
- Tires
- Augers
- Wipers
- Chains
- Idlers
- Batteries
- Blades
- Belts

This Warranty does not cover:

- Pickup and delivery of the equipment
- Service Calls or Travel Time to and from sites
- Rental of replacement equipment during repair period
- Products that have been declared a total loss and subsequently salvaged
- Overtime labor charges
- ROTO-MIX is not responsible and will not be liable for damage caused to persons or property, commercial loss, loss of time or production, loss of use by reason of the installation or use of ROTO-MIX products or their mechanical failure.

Right to Make Changes

ROTO-MIX reserves the right to make any changes to a ROTO-MIX product at any time without incurring any obligation with respect to any product previously ordered, sold or shipped, with or without notice.

Parts Warranty

ROTO-MIX warranties replacement parts against defects in materials or workmanship for a period of 90 days or the remainder of the product warranty, whichever is longer. Remedy for defective replacement parts for units that are beyond the original product warranty, will be limited to replacement of the failed part. Failures that are due to damage, improper installation, lack of maintenance or improper operation will not be covered.

ROTO-MIX 2205 East Wyatt Earp Blvd., Dodge City, KS 67801 (620) 225-1142 Fax: (620) 225-6370

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OPERATOR QUALIFICATIONS

Operation of this bunk facer shall be limited to competent and experienced persons. In addition, anyone who will operate or work around a bunk facer must use good common sense. In order to be qualified, he or she must also know and meet all other qualifications, such as:

1. Some regulations specify that no one under the age of sixteen (16) may operate power machinery. It is your responsibility to know what these regulations are in your area and/or situation.
2. Current OSHA regulations state in part: At the time of initial assignment and at least annually thereafter, the employer shall instruct **EVERY** employee in the safe operation and servicing of all equipment with which the employee is, or will be involved.
3. Unqualified persons are to **STAY OUT OF THE WORK AREA.**
4. A person who has not read and understood all operating and safety instructions is not qualified to operate the machinery.

FAILURE TO READ THIS BUNK FACER MANUAL AND ITS SAFETY INSTRUCTIONS IS A MISUSE OF THE EQUIPMENT.

OPERATING THE BUNK FACER

Make cuts from the top of the bunk to the bottom.

Cut depth and speed will be limited by the amount of power available from the tractor you are using.

Never try to cut a depth greater than half the diameter of the bunk facer, the motor may stall and you may cause serious damage to the unit.

SERVICE & MAINTENANCE

Grease the left hand bearing every 10 hours of operation.

Remove excess material built-up from bunk facer after each use.

SPECIFICATIONS

CUTTING WIDTH.....	96”
TOTAL WIDTH	101”
UNIT WEIGHT APPRO.....	835 lbs
HYDRAULIC PRESSURE REQUIRED	2,500—2,800 PSI
HYDRAULIC FLOW REQUIRED	15 TO 25 GPM
NUMBER OF KNIVES.....	46

SAFETY FIRST

REMEMBER: The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury or death.



DO NOT ALLOW PERSONNEL OTHER THAN THE QUALIFIED OPERATOR NEAR THE MACHINE.



NEVER START MACHINE UNTIL ALL GUARDS AND SAFETY SHIELDS ARE IN PLACE.



DO NOT CLEAN, ADJUST OR LUBRICATE THE MACHINE WHILE IT IS IN MOTION.



BEFORE STARTING TRACTOR ENGINE, MAKE SURE UNIT IS ATTACHED TO THE TRACTOR PROPERLY.



OPERATING PRECAUTIONS & INSTRUCTIONS:

- A. Check to see that no obstructions are present in the facer prior to start up.
- B. Before making contact with the bunk material, run the facer empty and check all operations.
- C. Do not overload the bunk facer, as the hydraulic system may stall and unit damage may occur.
- D. Use common sense when operating.



EQUIPMENT SAFETY GUIDELINES

Safety of the operator is one of the main concerns in designing and developing a new piece of equipment. Designers and manufactures build in as many safety features as possible. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment. You, the operator, can avoid many accidents by observing the following precautions in this section. To avoid personal injury, study the following precautions and insist those working with you, or for you, follow them.

In order to provide a better view, certain photographs or illustrations in this manual may show an assembly with a safety shield removed. However, equipment should never be operated in this condition. Keep all shields in place. If shield removal becomes necessary for repairs, replace the shield prior to use.

Replace any CAUTION, WARNING, DANGER or instruction safety decal that is not readable or is missing. Location of such decals are indicated in this manual.

Do not attempt to operate this equipment under the influence of drugs or alcohol.

Review the safety instructions with all users annually.

This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how it works.

To prevent injury or death, use a tractor equipped with a Roll Over Protective System (ROPS). Do not paint over, remove or deface any safety signs or warning decals on your equipment. Observe all safety signs and practice the instructions on them.

Never exceed the limits of a piece of machinery, in its ability to do a job, or to do so safely, if in question - **DON'T TRY IT.**



LIGHTING AND MARKING

It is the responsibility of the customer to know the lighting and marking requirements of the local highway authorities and to install and maintain the equipment to provide compliance with the regulations. Add extra lights when transporting at night or during periods of limited visibility.



AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury or death.

Avoid the hazard relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.



If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source.



SAFETY DECAL CARE

Keep safety decals and signs clean and legible at all times.

Replace safety decals and signs that are missing or have become illegible.

Replaced parts that displayed a safety sign should also display the current sign.

Safety decals or signs are available from your dealer or the ROTO-MIX manufacturing plant.

How to Install Safety Decals:

Be sure that the installation area is clean and dry.

Decide on the exact position before you remove the backing paper.

Remove the smallest portion of the split backing paper.

Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.

Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.

Small air pockets can be pierced with a pin and smoothed out using the piece of decal backing paper.



REMEMBER

Your best assurance against accidents is a careful and responsible operator. If there is any portion of this manual or function you do not understand, contact your dealer or the ROTO-MIX plant.

BEFORE OPERATION:

Carefully study and understand this manual.

Do not wear loose-fitting clothing which may catch in moving parts.

Always wear protective clothing and substantial shoes.

Assure that agricultural implement tires are inflated evenly.

Give the unit a visual inspection for any loose bolts, worn parts or cracked welds, and make necessary repairs.

Be sure that there are no tools lying on or in the bunk facer.

Do not use the unit until you are sure that the area is clear, especially children and animals.

Don't hurry the learning process or take the unit for granted. Ease into it and become familiar with your new bunk facer.

Practice operation of your bunk facer. Completely familiarize yourself and other operators with its operation before using.



DURING OPERATION:

Beware of bystanders, **particularly children!** Always look around to make sure that it is safe to start the bunk facer or move the unit. This is particularly important with higher noise levels and quiet cabs, as you may not hear people shouting.

NO PASSENGERS ALLOWED - Do not carry passengers anywhere on, or in, the tractor or equipment, except as required for operation.

Keep hands and clothing clear of moving parts.

Do not clean, lubricate or adjust your bunk facer while it is moving.



DURING OPERATION (CONT.)



Be especially observant of the operating area and terrain - watch for holes, rocks or other hidden hazards. Always inspect the area prior to operation.

Do not operate near the edge of drop-offs or banks.

Do not operate on steep slopes as overturn may result.

Operate up and down (not across) intermediate slopes. Avoid sudden starts and stops.

Be extra careful when working on inclines.

Periodically clear the equipment of brush, twigs or other materials to prevent buildup of dry combustible materials.

Avoid overhead wires or other obstacles. Contact with overhead lines could cause serious injury or death.

Do not walk or work under raised components or attachments unless securely positioned and blocked.

Keep all bystanders, pets and livestock clear of the work area.

Operate the bunk facer from the operator's seat only.

Never stand alongside of the unit with engine running. Never attempt to start engine and/or operate machine while standing alongside of unit.

Never leave running bunk facer unattended.

As a precaution, always recheck the hardware on bunk facer following every 100 hours of operation. Correct all problems.

FOLLOWING OPERATION:

Following operation, set the brakes, disengage all power drives, shut off the engine and remove the ignition keys.

Store the unit in an area away from human activity.

Do not park equipment where it will be exposed to livestock for long periods of time. Damage and livestock injury could result.

Do not permit children to play on or around the stored unit.

Make sure parked machine is on a hard, level surface and engage all safety devices.

Wheel chocks may be needed to prevent unit from rolling.

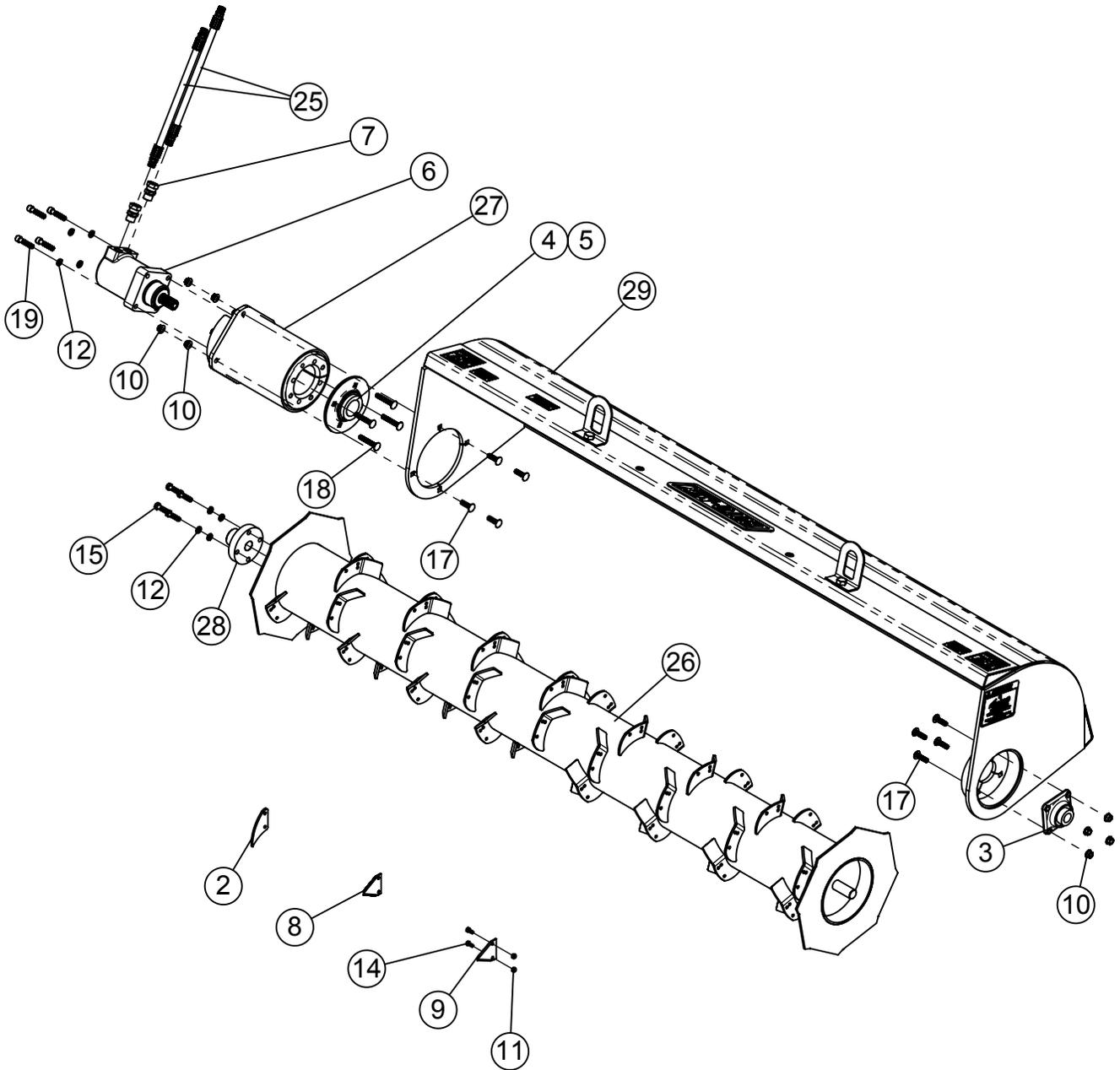
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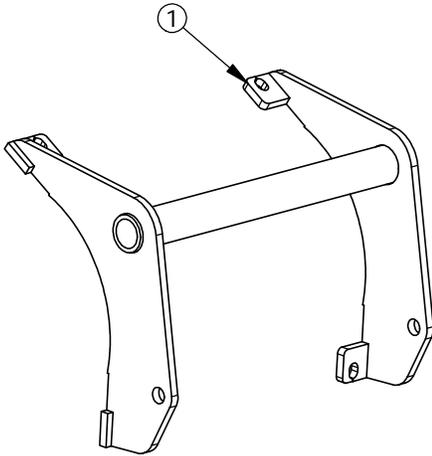
810 SILAGE PRO BUNK FACER



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ITEM #	PART #	DESCRIPTION	QTY.
1	110789	LIFT BRACKET 4" x 7-1/16"	2
2	110883	HOOK TYPE KNIFE	1
3	340421	BEARING, 1-1/4" SHAFT- 4 BOLT FLANGE	1
4	341635	BRG., RA203RRB 2 3/16 ID - SPHERICAL OD	1
5	341936	FLANGETTE, NO ZERK	2
6	360026	HYD. MOTOR, 32.7 CID, 14 TOOTH SPLINE	1
7	368128	STR. ADPT 1-1/16 MOR x 1/2 FPSW	2
8	385000	SERRATED SICKLE SECTION	1
9	385002	SICKLE SECTION, HARD SURFACED, 5/16"	1
10	400114	HEX NUT, 1/2-13 SERRATED FLANGE #5	12
11	401105	HEX NUT, 5/16"-18 NYLOC #5 PLTD	2
12	402008	SPRING LOCK WASHER 1/2" PLTD	8
13	404500	DRIVE SCREW	4
14	405627	HHCS 5/16" x 3/4" #5 PLTD	2
15	405704	HHCS 1/2"-13 x 1-3/4" #5 PLTD	4
16	405777	HHCS #5 PLTD 3/4" 10 x 1 1/2"	2
17	407103	CHCS 1/2"-13 x 1-3/4" #5 PLTD	8
18	407108	1/2"-13 X 3" CARRIAGE BOLT	4
19	409067	1/2 x 2 1/4 SHCS	4
20	440827	DECAL, DANGER: ROTATING AUGERS	2
21	440833	DECAL, DANGER PINCH POINT 4" x 4"	2
22	440842-M	SERIAL NO. PLATE, 1-7/8" x 4"	1
23	440844	DECAL, MADE IN USA	2
24	440890	DECAL - ROTO-MIX - 15-11/16" x 3 11/16"	1
25	781312	HYD HOSE 1/2" x 104", 1/2"MP ENDS	2
26	810567	KNIFE ROTOR W/A	1
27	810571	MOTOR MOUNT HOUSING W/A	1
28	810573	DRIVE HUB W/A	1
29	810581	810 SILAGE FRAME W/A (UNIV.)	1

810 SILAGE PRO BUNK FACER MOUNTING BRACKETS



ITEM #	PART #	DESCRIPTION
1	710018	Manitou Tele-Handler Style Attachment
2	710019	JCB Tele-Handler Style Attachment
3	710025	JCB (400) Tele-Handler Style Attachment
4	710021	John Deere (3400) Tele-Handler Style Attachment
5	710024	Bobcat 863 Skid Loader Style Attachment
6	710022	Caterpillar TH-82 Loader Style Attachment
7	710026	Caterpillar TH-300 Loader Style Attachment

